PrecisionMedical

AIR-OXYGEN BLENDER

(DISS and NIST Connections)

Model No.

PM5200 Series

PM5300 Series (shown)

℞ ONLY

Caution! U.S. Federal law restricts this device to sale by or on the order of a physician.

CONTENTS

RECEIVING / INSPECTION

Remove the Precision Medical, Inc. Air-Oxygen Blender from the packaging and inspect for damage. If there is any damage, DO NOT USE and contact your Provider.

INTENDED USE

Precision Medical, Inc. Air-Oxygen Blender dispenses a continuous and precise blend of medical air and USP oxygen via outlet ports to infant, pediatric and adult patients. The exact Fractional Concentration of Inspired Oxygen (FIO2) blend of gases corresponds to the dialed in FIO2 setting indicated by the control knob (dial).

READ ALL INSTRUCTIONS BEFORE USING

This manual instructs a Professional to install and operate the Air-Oxygen Blender. This is provided for your safety and to prevent damage to the Air-Oxygen Blender. If you do not understand this manual, DO NOT USE the Air-Oxygen Blender and contact your Provider.

⚠ DANGER

This product is not intended as a life-sustaining or life-supporting device.

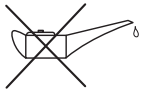
EXPLANATION OF ABBREVIATIONS

FIO_2	Fractional Concentration of Inspired Oxygen
DISS	Diameter Indexed Safety System
NIST	Non-Interchangeable Screw Thread
psi	Pounds Per Square Inch
l/min	Liters Per Minute

SAFETY INFORMATION - WARNINGS AND CAUTIONS

⚠DANGER	Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
⚠WARNING	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
⚠CAUTION	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
CAUTION	Used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

CONSULT ACCOMPANYING DOCUMENTS



Symbol for “USE NO OIL”

⚠WARNING

Only trained, qualified medical personnel under the direct supervision of a licensed physician should operate the Air-Oxygen Blender .

Use this Air-Oxygen Blender only for its Intended Use as described in this manual.

Confirm prescribed dose before administering to patient. Monitor using a device complying with ISO 80601-2-55.

The Air-Oxygen Blender shall be serviced by a qualified service technician.

Always follow ANSI and CGA standards for Medical Gas Products, Flowmeters and Oxygen Handling.

The stand-alone gas mixer is not suitable for use with O2 93.

⚠WARNING

An Oxygen Analyzer/Monitor must be used to verify oxygen concentration.

Accuracy of oxygen concentration will be affected if bleed is not activated at flow settings below 15 l/min for the High Flow Blender, and 3 l/min for the Low Flow Blender.

DO NOT obstruct the alarm.

DO NOT use Blender when alarm is sounding.

DO NOT use oil in or around the Blender.

DO NOT occlude or obstruct the bleed port on the auxiliary outlet of the Blender.

DO NOT use near any type of flame or flammable/explosive substances, vapors or atmosphere.

Oxygen Concentration Dial does not rotate 360 degrees. Rotating the dial less than 21% or over 100% oxygen will damage the Blender.

Do not position Blender under any excessive heat sources outside the specified operating temperatures.

Turn off Bleed when Blender is not in use or using above 3 l/min or 15 l/min to decrease gas waste and to decrease ignition risk.

⚠CAUTION

Turn off gas supplies when Air-Oxygen Blender is not in use.

Store the Air-Oxygen Blender in a clean, dry area when not in use.

The Air-Oxygen Blender contains magnetic, ferrous material that may affect the results of an MRI.

Ensure all connections are tight and leak free.

Avoid excessive pressure surges greater than 100 psi (6.9 bar) when pressuring the Blender inlets.

DO NOT steam autoclave.

DO NOT immerse Air-Oxygen Blender into any liquid.

DO NOT gas sterilize with (EtO) Ethylene Oxide.

DO NOT use if dirt or contaminants are present on or around the Blender or connecting devices.

DO NOT smoke in an area where oxygen is being administered.

DO NOT clean with aromatic hydrocarbons.

Inlet pressure of device used in conjunction with Blender must match inlet pressure of Blender.

When using a bottled high pressure gas source, always use a pressure reducing regulator set within 30-75 psi (2.1-5.2 bar).

SPECIFICATIONS

Model	**PM5200** *High Flow*		**PM5300** *Low Flow*	
Primary Outlet Flow Range	15 - 120 l/min		3 - 30 l/min	
	With both supply pressures at 50 psi (3.4 bar) with BLEED closed			
Auxiliary Outlet Flow Range	2 - 100 l/min		0 - 30 l/min	
	With both supply pressures at 50 psi (3.4 bar) with BLEED open			
Bleed Flow	13 l/min or less at 50 psi (3.4 bar)		3 l/min or less at 50 psi (3.4 bar)	
Maximum Combined Flow (All Outlets)	≥ 120 l/min		≥ 30 l/min	
Bypass Flow (Loss of Air or Oxygen supply)	> 85 l/min		> 45 l/min	
Bypass Alarm Activation	**50 psi** (3.45 bar)	**60 psi** (4.14 bar)	**50 psi** (3.45 bar)	**60 psi** (4.14 bar)
	13-25 psi	16-24 psi	18-22 psi	16-24 psi
	0.9-1.7 bar	1.1-1.65 bar	1.2-1.5 bar	1.1-1.65 bar

Alarm Reset:	When pressure differential is 6 psi (0.4 bar) or less.
Alarm Sound Level:	≥ to 80 db at 1 ft (0.3 m)
Oxygen Concentration Adjustment Range:	21 - 100%
Gas Supply Pressure:	30 - 75 psi (2.1 - 5.2 bar) Air and Oxygen within 10 psi (0.69 bar) of each other
Mixed Gas Stability:	±1% Oxygen
Connection Types:	DISS Type - Air & Oxygen Inlets & Outlets and / or NIST Type - Air & Oxygen Inlets

Note: All flow-rate values are as measured from an Oxygen flowmeter (uncorrected).

SPECIFICATIONS continued

Dimensions: (without fittings)

	Depth:	4.9 in	(12.5 cm)
	Width:	2.3 in	(5.7 cm)
	Height:	4.1 in	(10.4 cm)
Weight:		2.29 lbs	(1.04 kg)
Shipping Weight:		2.95 lbs	(1.34 kg)
Operating Temperature Range:		59°F to 104°F (15°C to 40°C)	

Transport / Storage Requirements

Temperature Range:	-10°F to 140°F (-23°C to 60°C)
Humidity:	Max 95% Noncondensing
FIO_2 Accuracy:*	± 3% of full scale

Pressure Drop:

Low Flow:	≤ 2 psi (0.14 bar) at inlet pressures from 30-90 psi (2.1- 6.2 bar) and at 10 l/min flow rate at 60% FIO_2.
High Flow:	≤ 3 psi (0.21 bar) at inlet pressures from 30-90 psi (2.1- 6.2 bar) and at 30 l/min flow rate at 60% FIO_2.

The Air-Oxygen Blender has been cleaned for Oxygen Service prior to delivery.

The Air-Oxygen Blender reverse gas flow complies with clause 9 of ISO 11195:2018

The Oxygen Analyzer should comply with ISO 80601-2-55.

Dryness and Composition for inlet gases:

Air:	Medical Air supply should meet the requirements of ANSI Z86.1 - 1973 commodity specification for Air, type 1 grade D or better.
Oxygen:	Oxygen supply must meet all requirements of USP Medical Grade Oxygen.
Dew Point: (ONLY for CE requirements)	Both inlets should remain 10°F (5.55°C) or more below the lowest temperature to which the air distribution system equipment is exposed. At a temperature of 25°F (-3.9°C) and a pressure of 90 psi (6.33 kg/cm^2) this equates to 2000 mg/m^3.

* Accuracy of oxygen concentration will be affected if bleed is not activated at flow settings below 15 l/min for the high flow Blender, and 3 l/min for the low flow Blender.

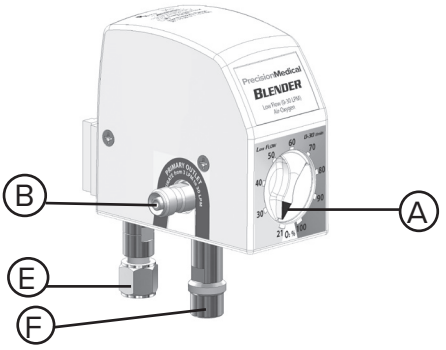
Specifications are subject to change without prior notice.

DIAGRAMS

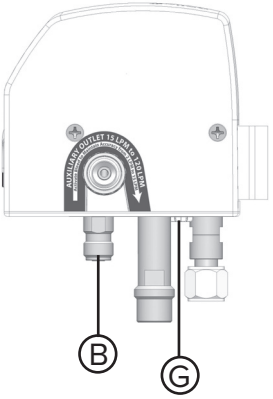
⚠CAUTION
Missing or illegible labels must be replaced, contact Precision Medical, Inc.

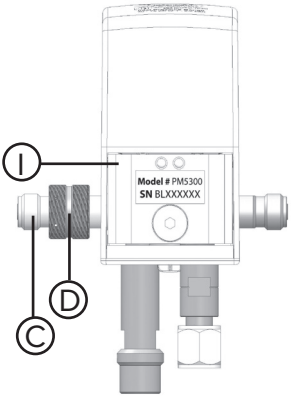
Depending on model, your fittings and/or labels may differ from these diagrams.

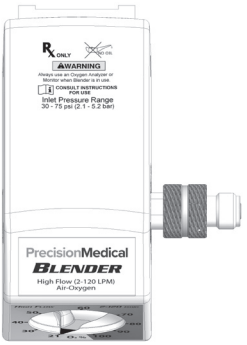
PM5300 Model

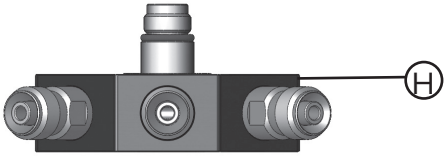


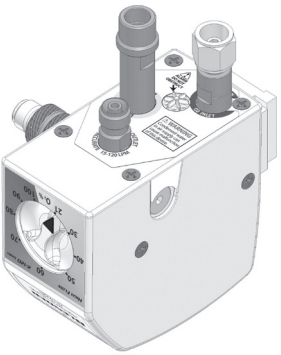
PM5200 Model











COMPONENT DESCRIPTION

ITEM	DESCRIPTION
A	**Oxygen Concentration Dial** A dial used for selecting oxygen concentrations between 21%-100%. The FIO_2 scale is used for reference only. **This Dial does not rotate 360°.** The dial starts at 21% and ends at 100%.
B	**Primary Outlet Port** A male DISS oxygen fitting with check valve that delivers flow when engaged to any controlling device, such as a flowmeter.
C	**Auxiliary Outlet Port** A male DISS oxygen fitting with check valve that delivers flow when engaged to any controlling device, such as a flowmeter. This outlet is equipped with a bleed valve that allows the user to control if the bleed is ON or OFF. With the bleed in the ON position, this outlet delivers accurate oxygen concentrations in the following flows: **Model** — **Flow Range** High Flow — 2 – 100 l/min Low Flow — 0 – 30 l/min
D	**Auxiliary Bleed Collar** The collar is used to engage and disengage the bleed. The bleed is necessary to maintain accurate FIO_2 Concentration below 15 l/min for the High Flow and ≤ 3 l/min for the Low Flow. To activate the bleed, slide and rotate (if applicable) the knurled collar back until it contacts the cover. To deactivate the bleed, pull and rotate (if applicable) collar away from cover until it reaches a positive stop.
E	**Oxygen Inlet Fitting** A female DISS or NIST oxygen fitting with one way valve that is used to connect an oxygen supply hose.

COMPONENT DESCRIPTION continued

ITEM	DESCRIPTION
F	**Air Inlet Fitting** A male DISS or NIST air fitting with one way valve that is used to connect an air supply hose.
G	**Alarm** An audible alarm that sounds due to an excessive pressure drop or deletion of either gas supply.
H	**Manifold Outlet** (Optional) Manifold with 3 primary outlets.
I	**Rear Slide Mount** with dove tail.

PRE-USE TESTING

⚠WARNING

Read this User Manual before installing or operating the Air-Oxygen Blender.

Confirm the concentration of air/oxygen with an Oxygen Analyzer/Monitor.

CAUTION

Inspect the Air-Oxygen Blender for visual damage before use, DO NOT USE if damaged.

NOTE: The tests listed below should be performed prior to placing the Blender in service.

Pre-Use Testing consists of:

Alarm Test
Reverse Gas Flow Procedure

1. Secure the Air-Oxygen Blender to a wall or pole bracket in an upright position.
2. It is recommended to install a condensation trap in the air supply line.
3. Connect the air and oxygen supply lines to the appropriate inlet fittings on the bottom of the Blender.
4. Attach a flowmeter, or other metering device to one of the outlet ports and verify FIO_2 range for accuracy with an oxygen analyzer.

Primary Outlets Flow capacity:

- High Flow Blender (PM 5200 Model) 15 l/min to 120 l/min
- Low Flow Blender (PM 5300 Model) 3 l/min to 30 l/min

Auxiliary Outlet:

The auxiliary flow outlet maintains the same flow capacity and FIO_2 accuracy as the Primary Outlets with Bleed Valve not engaged. When bleed flow is activated, some of the air/oxygen mixture will vent to atmosphere to maintain FIO_2 concentration accuracy at the Low Flow settings.

- High Flow Blender (PM 5200 Model) 15 l/min or less
- Low Flow Blender (PM 5300 Model) 3 l/min or less

5. Attach a supply line to the outlet port of the flowmeter.

ALARM TEST

1. Connect the Air-Oxygen Blender to air and oxygen sources, pressurize the Blender and turn “ON” the flowmeter.
2. Set Oxygen Concentration Dial to 60% FIO2.
3. Disconnect or turn “OFF” the air supply to the Air-Oxygen Blender. The Blender should alarm with a loud whistle noise. The whistle indicates the alarm is operating correctly.
4. Reconnect and activate the air supply line to the Blender, the alarm should stop whistling.
5. Disconnect or turn “OFF” the oxygen supply line to the Blender. The whistle indicates the alarm is operating correctly.
6. Reconnect and activate the oxygen supply line to the Blender, the alarm should stop whistling.
7. If alarm fails to function properly, DO NOT USE.

REVERSE GAS FLOW PROCEDURE

1. Disconnect the oxygen hose from the gas source. Remove all outlet connections from the Blender to ensure that there is no outlet flow.
2. While gradually increasing the air supply pressure from 30-75 psi (2.07-5.17 bar) check for leakage past the oxygen inlet check valve.
3. Replace the Duckbill Check Valve in the oxygen inlet if leakage is > 100 ml/min. Reference Air-Oxygen Blender Service Manual (P/N 504827.)
4. Repeat steps 1-3 to check for leakage past the air inlet check valve.

OPERATING INSTRUCTIONS

CAUTION
Inspect the Air-Oxygen Blender for visual damage before use, DO NOT USE if damaged.

1. Secure Blender to wall or pole mount bracket.
2. Connect Air and Oxygen supply lines from Blender to wall outlets.
3. Connect flowmeter to Blender outlet.
4. Adjust the Oxygen Concentration Dial to the prescribed concentration. **NOTE:** The Oxygen Concentration Dial does not rotate 360°. **DO NOT** force dial less than 21% or over 100% oxygen, this will damage the Blender.
5. Confirm the flow of air and/or oxygen mixture to the patient.
6. Confirm the concentration of air/oxygen with an Oxygen Analyzer/Monitor. If necessary activate bleed flow valve to maintain FIO_2 accuracy.
7. To activate the bleed, turn and rotate the knurled collar back until it contacts the cover.
8. To deactivate the bleed, pull and rotate the collar away from the cover until bleed flow valve is closed.
9. Turn “OFF” gas supplies when Air-Oxygen Blender is not in use.

CLEANING

CAUTION
DO NOT steam autoclave.
DO NOT immerse the Air-Oxygen Blender into any liquid.
DO NOT use any strong solvent or abrasive cleaners.
DO NOT gas sterilize with (EtO) Ethylene Oxide.
DO NOT clean with aromatic hydrocarbons.
DO NOT allow the liquid to penetrate the device.
DO NOT gas or heat sterilize.

1. Disconnect all gas connections and equipment before cleaning.
2. Close Bleed Valve to ensure O-Ring is not exposed.
3. Clean exterior surfaces using Super Sani-Cloth germicidal disposable wipes. Remove all visible contamination from the external surfaces of the device and its accessories. Be sure to closely inspect and remove contamination from seams and recesses on the device that may trap contaminants. Wipe with clean paper towel to remove debris.

4. After all visible contamination is removed; use a second germicidal wipe to thoroughly wet the surfaces of the device and accessories. Allow to remain wet for 4 minutes. Use additional wipes if needed to assure surfaces are wetted continuously for 4 minutes.
5. Allow device to air dry completely.
6. Visually inspect the device for visible contamination. Repeat cleaning/ disinfection process if necessary.

ACCESSORIES (Sold separately ◆*Not CE marked*)

PM5900 Oxygen Monitor◆
Recommended accessory to verify oxygen concentration.

PM15-45 Condensation Trap◆
Optional accessory can be added to the air inlet of the Blender to capture condensation of water.

504776 Wall Mount◆
Optional accessory Blender to the wall of the facility

CAUTION
Inspect wall mount to verify the blender is firmly attached. Inspect the Air-Oxygen Blender for visible damage before use. DO NOT USE if damaged.

504778 Pole Mount◆
Optional mounting accessory to attach a Blender to an IV pole.

CAUTION
Inspect pole mount to verify the blender is firmly attached. Inspect the Air-Oxygen Blender for visible damage before use. DO NOT USE if damaged.

Flowmeters*
Connect to the outlet of the Blender to accurately limit liter flow of blended gas delivered to the patient.

CAUTION
Flowmeters must be operated with the Flow Tube in a vertical, upright position. **DO NOT** operated a flowmeter around a strong electrostatic environment.

Oxygen Hose Assemblies◆*
Connection to supply Medical Oxygen to Blender

Air Hose Assemblies◆*
Connection to supply Medical Air to Blender

**Needed for safe operation*

MAINTENANCE

The following maintenance on the Air-Oxygen Blender must be performed by a trained service technician:

The alarm should be tested prior to being placed into clinical service and periodically there after.

Every year conduct the Operational Verification Procedure (OVP).
*A detailed description of the OVP tests can be found in the Blender Service Manual (P/N 504827), available on our website.

Every 2 years the Air-Oxygen Blender should be serviced.
PM5200 (P/N 505407) **PM5300** (P/N 504932)

Refer to the Air-Oxygen Blender Service Manual for complete details regarding further maintenance and testing.

TECHNICAL DESCRIPTION

For a complete Technical Description of the Air-Oxygen Blender and list of Replacement Parts, reference the Air-Oxygen Blender Service Manual on our website.

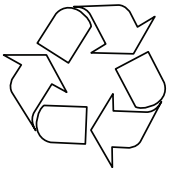
RETURNS

Returned products require a Returned Goods Authorization (RGA) number, contact Precision Medical, Inc. All returns must be packaged in sealed containers to prevent damage. Precision Medical, Inc. will not be responsible for goods damaged in transit. Refer to Precision Medical, Inc. Return Policy on our website.

DISPOSAL INSTRUCTIONS

This device and its packaging contain no hazardous materials. No special precautions need to be taken when disposing the device and/or its packaging.

Please Recycle



TROUBLESHOOTING

If the Air-Oxygen Blender fails to function, consult the Troubleshooting Guide below. If problem cannot be solved by using Troubleshooting Guide, refer to the Air-Oxygen Blender Service Manual or consult your distributer.

Problem	Probable Cause	Remedy
Oxygen concentration discrepancy between Blender setting and Analyzer/Monitor (greater than 3%)	1. High Flow model, flow requirement below 15 l/min. Low Flow model, flow requirement below 3 l/min. 2. Analyzer/Monitor inaccurate 3. Low flow bleed obstructed 4. Gas supply contaminated 5. Downstream device causing back flow or restricted flow	1. Use auxiliary outlet & engage bleed 2. Recalibrate Analyzer/ Monitor or Verify with second Analyzer/ Monitor 3. Remove obstruction 4. Check gas sources with calibrated Oxygen Analyzer/Monitor to confirm Oxygen is 100% and Air is 21% 5. Isolate Blender. Check oxygen concentration at Blender Outlets
No flow at Blender outlets	1. Gas sources turned “OFF” 2. Gas sources not connected	1. Turn gas sources “ON” 2. Connect gas sources
Alarm sounding	1. Difference between Oxygen and air inlet pressures greater than specified	1. Correct pressure difference until Air and Oxygen pressures are within specification
Gas Supply Failure	1. Gas is being supplied outside of the operating limits of the Blender	1. Disconnect all gases to initiate an AUDIO OFF and troubleshoot

LIMITED WARRANTY AND LIMITATION OF LIABILITY

Precision Medical, Inc. warrants that the Blender, (the Product), will be free of defects in workmanship and/or material for the following period:

Two (2) years from shipment

Should any failure to conform to this warranty appear within the applicable period, Precision Medical, Inc. shall, upon written notification thereof and substantiation that the goods have been stored, installed, maintained and operated in accordance with Precision Medical, Inc.'s instructions and standard industry practice, and that no modifications, substitutions, or alterations have been made to the goods, correct such defect by suitable repair or replacement at its own expense.

ORAL STATEMENTS DO NOT CONSTITUTE WARRANTIES.

The representatives of Precision Medical, Inc. or any retailers are not authorized to make oral warranties about the merchandise described in this contract, and any such statements shall not be relied upon and are not part of the contract for sale. Thus, this writing is a final, complete and exclusive statement of the terms of that contract.

THIS WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHER WARRANTY OF QUALITY, WHETHER EXPRESS OR IMPLIED.

Precision Medical, Inc. shall not under any circumstances be liable for special, incidental or consequential damages including but not limited to lost profits, lost sales, or injury to person or property. Correction of non-conformities as provided above shall constitute fulfillment of all liabilities of Precision Medical, Inc. whether based on contract, negligence, strict tort or otherwise. Precision Medical, Inc. reserves the right to discontinue manufacture of any product or change product materials, designs, or specifications without notice.

Precision Medical, Inc. reserves the right to correct clerical or typographical errors without penalty.

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ISO 13485 Certified

MR Conditional

Precision Medical Blenders marked with this symbol may contain magnetic, electrically conductive, or radio frequency-reactive components that are safe for operation in proximity to an MRI device, provided the following conditions are observed:

MR

A minimum proximity of 6 feet (1.823 meters or outside the 1000 Gauss line) whichever is greater from the bore should be used.

All devices used in the proximity of an MRI scanner, including Precision Medical Blender, shall be firmly anchored to prevent inadvertent movement.

The Precision Medical Blender shall not be clinically used at or within the bore of MRI scanners.

IMPORTANT NOTE: This device is intended for use inside of the MRI environment (e.g., in the MR system room). It should not be utilized directly inside of the MRI system (e.g., inside of the bore of the scanner), during its operation (i.e., scanning). As such, the assessment of magnetic field interactions for this product specifically involved evaluations of translational attraction and function in relation to exposure to a 3-Tesla MR system, only.

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